

INDICATION SIZES AND WEIGHTS

AMEURO METALS FORGING CAPABILITIES

| | max. diameter | max length | max weight each | |
|-----------------|----------------------------|-------------|-----------------|---------------------------|
| ROLLED RINGS | OD 5750 mm (Alu) | 750 mm | 5200 kilos | |
| | OD 4000 mm (CpTi) | 508 mm | 2700 kilos | |
| | OD 3800 mm (Ti 6-4) | 508 mm | 2200 kilos | |
| | OD 3300 mm (Ni) | 508 mm | 3400 kilos | |
| | OD 3810 mm (S.St.*) | 750 mm | 4537 kilos | |
| | OD 5710 mm (All.St.**) | 750 mm | 6500 kilos | |
| MANDRELED RINGS | OD 3810 mm (Alu) | *** | 5800 kilos | |
| | OD 3800 mm (CpTi) | *** | 6800 kilos | |
| | OD 3800 mm (Ti 6-4) | *** | 2200 kilos | |
| | OD 3800 mm (Ni) | *** | 3400 kilos | |
| | OD 3800 mm (S.St. *) | *** | 15000kilos | |
| | OD 3800 mm (All. St. **) | *** | 27000kilos | |
| BARS | OD 900 mm (Alu) | *** | 11000 kilos | |
| | OD 425 mm (Ti) | *** | 6800 kilos | |
| | OD 425 mm (Ni) | *** | 6800 kilos | |
| | OD 1016 mm (S.St.*) | *** | 26000kilos | |
| | OD 1395 mm (All. St.**) | *** | 70000kilos | |
| DISCS | OD 2775 mm (Alu) | 100 mm min. | 5700 kilos | |
| | OD 2286 mm (CpTi) | 100 mm min. | 5500 kilos | |
| | OD 2286 mm (Ti 6-4) | 100 mm min. | 5500 kilos | |
| | OD 2286 mm (Ni) | 100 mm min. | 6500 kilos | |
| | OD 2667 mm (S.St.*) | 100 mm min. | 20000kilos | |
| | OD 2750 mm (All. St. **) | 100 mm min. | 20000kilos | |
| SLEEVES | (Alu***) | 3048 mm | 5700 kilos | |
| | OD 1016 mm (Ti) | 3048 mm | 9000 kilos | min. wall thickness 76 mm |
| | OD 1016 mm (Ni) | 3048 mm | 27000kilos | min. wall thickness 76 mm |
| | (S.St.*/***) | 3048 mm | 5700 kilos | |
| | (All. St.**/***) | 3048 mm | | |
| BLOCKS | 1000 x 2500 mm (Alu) | | 5700 kilos | |
| | max 100 x 400 mm (Ti) | | 5500 kilos | |
| | max 635 mm Sq (Ni) | | 6500 kilos | |
| | 760 x 2032 mm (S.St.*) | | 15800kilos | |
| | 1016 x 2286 mm (All.St.**) | | 20000kilos | |

- * Stainless Steel, inclusive PH-grades, Duplex and Maraging Steel
- ** Carbon and Low Alloyed Steels, inclusive Airmelt, VAR and/or ESR
- *** Please contact our sales-desk dor maximum size

AmEuro Metals developed this information from several sources and technical literature. AmEuro Metals assumes no responsibility for the accuracy of this information.